



With a championship winning heritage in the 2-stroke days, Bill's Pipes sought to transfer that same knowledge to build a high performing and long lasting exhaust system for the 4-stroke motocross market. The SA-4 offers just that: performance, durability, and a sleek look. Hand-crafted and built in Corona, California, the SA-4 exhaust system is deeply rooted in the mecca of the motocross industry.



4-STROKE - SA-4 SERIES

MODEL	YEAR	ITEM	NOTES	PART #		
HONDA						
CRF 150F	03-05	Full System	Must purchase as a Full System only.	981057	569.99	B
CRF 150F	06-10	Full System	Must purchase as a Full System only.	981055	569.99	B
CRF 150R	07-10	Head Pipe		981101	230.00	B
		Slip On		981016	339.99	B
		Full System		981056	569.99	B
CRF 230F	03-10	Full System	Must purchase as a Full System only.	981057	569.99	B
CRF 250R	04-05	Head Pipe		981102	230.00	B
		Slip On		981017	339.99	B
		Full System		981061	569.99	B
CRF 250R	06-09	Full System	Must purchase as a Full System only. Single muffler.	981063	569.99	B
CRF 250R	2010	Full System	Must purchase as a Full System only.	981059	569.99	B
CRF 250R	11-12	Full System	Must purchase as a Full System only.	981060	569.99	B
CRF 450R	2002	Head Pipe		981112	230.00	B
		Slip On		981022	339.99	B
		Full System		981067	569.99	B
CRF 450R	2003	Head Pipe		981112	230.00	B
		Slip On		981023	339.99	B
		Full System		981068	569.99	B
CRF 450R	2004	Head Pipe		981105	230.00	B
		Slip On		981024	339.99	B
		Full System		981069	569.99	B
CRF 450R	2005	Head Pipe		981105	230.00	B
		Slip On		981025	339.99	B
		Full System		981070	569.99	B
CRF 450R	06-08	Head Pipe		981107	230.00	B
		Slip On		981027	339.99	B
		Full System		981072	569.99	B
CRF 450R	09-13	Head Pipe	09-13 Use Same Head Pipe	981108	230.00	B
CRF 450R	09-10	Slip On		981028	339.99	B
		Full System		981073	569.99	B
CRF 450R	11-12	Slip On		981020	339.99	B
		Full System		981065	569.99	B
CRF 450R	09-13	Head Pipe	09-13 Use Same Head Pipe	981108	230.00	B
CRF 450R	2013	Dual Slip On	Comes Standard with Carbon Fiber End Tips	981021	569.99	B
		Dual Full System	Comes Standard with Carbon Fiber End Tips	981066	799.99	B
CRF 250X	04-10	Head Pipe		981103	230.00	B
		Slip On		981018	339.99	B
		Full System		981062	569.99	B
CRF 450X	05-10	Head Pipe		981111	230.00	B
		Slip On		981025	339.99	B
		Full System		981071	569.99	B
XR 400R	96-05	Head Pipe		981104	230.00	B
		Slip On		981019	339.99	B
		Full System		981064	569.99	B



4-STROKE - SA-4 SERIES (CONTINUED)

MODEL	YEAR	ITEM	NOTES	PART #		
HONDA (continued)						
XR 650R	00-08	Slip On Full System		981029	339.99	B
				981074	569.99	B
KAWASAKI						
KX 250F	04-08	Head Pipe Slip On Full System		981115	230.00	B
				981030	339.99	B
				981075	569.99	B
KX 250F	09-13	Head Pipe Slip On Full System		981116	230.00	B
				981031	339.99	B
				981076	569.99	B
KX 450F	06-08	Slip On Full System		981033	339.99	B
				981078	569.99	B
KX 450F	09-11	Head Pipe Slip On Full System		981119	230.00	B
				981034	339.99	B
				981079	569.99	B
KX 450F	12-13	Head Pipe Slip On Full System		981117	230.00	B
				981032	339.99	B
				981077	569.99	B
KLX 450R	08-10	Slip On		981035	339.99	B
KTM						
350 SX-F	11-12	Full System	Must purchase as a Full System only.	981080	569.99	B
SUZUKI						
RM-Z 250	05-06	Head Pipe Slip On Full System		981121	230.00	B
				981037	339.99	B
				981082	569.99	B
RM-Z 250	07-09	Head Pipe Slip On Full System		981122	230.00	B
				981038	339.99	B
				981083	569.99	B
RM-Z 250	10-12	Head Pipe Slip On Full System		981120	230.00	B
				981036	339.99	B
				981081	569.99	B
RM-Z 450	05-07	Head Pipe Slip On Full System		981124	230.00	B
				981040	339.99	B
				981085	569.99	B
RM-Z 450	08-10	Head Pipe Slip On Full System		981125	230.00	B
				981041	339.99	B
				981086	569.99	B
RM-Z 450	11-13	Head Pipe Slip On Full System		981123	230.00	B
				981039	339.99	B
				981084	569.99	B
DR-Z 400E	00-07	Head Pipe Slip On Full System		981126	230.00	B
				981042	339.99	B
				981087	569.99	B
DR-Z 400S	00-12	Head Pipe Slip On Full System		981127	230.00	B
				981043	339.99	B
				981088	569.99	B
DR-Z 400 SM	05-09	Head Pipe Slip On Full System		981127	230.00	B
				981043	339.99	B
				981088	569.99	B
YAMAHA						
YZ 250F	03-06	Head Pipe Slip On Full System		981130	230.00	B
				981046	339.99	B
				981091	569.99	B
YZ 250F	2006	Full System	Uses (03-06) Head Pipe & (06-09) Slip On	981092	569.99	B
YZ 250F	07-09	Head Pipe		981131	230.00	B
YZ 250F	06-09	Slip On		981047	339.99	B
YZ 250F	07-09	Full System		981093	569.99	B



4-STROKE - SA-4 SERIES (CONTINUED)

MODEL	YEAR	ITEM	NOTES	PART #		
YAMAHA (continued)						
YZ 250F	10-13	Head Pipe		981129	230.00	B
		Slip On		981045	339.99	B
		Full System		981090	569.99	B
YZ 450F	03-05	Head Pipe		981132	230.00	B
		Slip On		981048	339.99	B
		Full System		981094	569.99	B
YZ 450F	06-09	Head Pipe		981133	230.00	B
		Slip On		981049	339.99	B
		Full System		981095	569.99	B
YZ 450F	10-13	Head Pipe		-----		
		Slip On		981050	339.99	B
		Full System		981096	569.99	B
WR 250F	03-06	Head Pipe		981135	230.00	B
		Slip On		981051	339.99	B
		Full System		981097	569.99	B
WR 250F	07-12	Head Pipe		981136	230.00	B
		Slip On		981052	339.99	B
		Full System		981098	569.99	B
WR 450F	03-06	Head Pipe		981137	230.00	B
		Slip On		981053	339.99	B
		Full System		981099	569.99	B
WR 450F	07-11	Head Pipe		981138	230.00	B
		Slip On		981054	339.99	B
		Full System		981100	569.99	B



4-STROKE EXHAUST PARTS

DESCRIPTION	NOTES	PART #		
USFS Approved Spark Arrestor	Fits all SA-4 Series exhausts	981013	17.99	B
Black Powder Coated Stainles SA-4 Turndown End Tip	Includes End Tip, Inner Plate, & End Tip Screws	981011	39.99	B
Black Powder Coated Stainles SA-4 Turndown End Tip Assembly	Includes End Tip, Inner Plate, Base Plate, Base Plate Screws, & End Tip Screws	981012	59.99	B
Carbon Fiber SA-4 Turndown End Tip	Includes End Tip, Inner Plate, & End Tip Screws	981000	99.99	B
Carbon Fiber SA-4 Turndown End Tip Assembly	Includes End Tip, Inner Plate, Base Plate, Base Plate Screws, & End Tip Screws	981001	119.99	B
15" Standard Packing Kit		981005	21.99	B
17" Standard Packing Kit		981006	21.99	B
15" Performance Core - 1 3/4" Diameter		981003	14.99	B
17" Performance Core - 1 3/4" Diameter		981004	19.99	B
10/32 End Tip Allen Screws - Black (3 pack)		981009	3.75	B
1/4x20 Base Plate Allen Screws (4 pack)		981008	6.00	B
Exhaust Spring w/ Black Logo Sleeve (2" Long)		981015	2.50	B
SA-4 Muffler Wrap Decal		981014	14.99	B



Performance tested and race proven, the Bill's Pipes 2-stroke line was the choice of champions and riders all over the globe. Using the same championship winning technology as in years past, the Bill's Pipes MX2 series offers unparalleled and unmatched performance for your 2-stroke. Over 30 years of testing, engineering, and development has led to a 2-stroke exhaust system that performs better than the rest, is quality built, and most importantly, affordable.



2-STROKE - MX2 SERIES

MODEL	YEAR	ITEM	NOTES	PART #		
HONDA						
CR 85R / RB	03-07	Works Pipe	Fits Big Wheel (RB) model	981139	229.99	B
		Nickel Pipe	Fits Big Wheel (RB) model	981140	229.99	B
		Silencer	Fits Big Wheel (RB) model	981141	119.99	B
KAWASAKI						
KX 85	02-12	Works Pipe	Fits Big Wheel model	981142	229.99	B
		Nickel Pipe	Fits Big Wheel model	981143	229.99	B
		Silencer	Fits Big Wheel model	981144	119.99	B
KTM						
250 SX / XC / XC-W	11-13	Works Pipe		981145	229.99	B
		Nickel Pipe		981146	229.99	B
		Silencer		TBA		
SUZUKI						
RM 85	02-12	Works Pipe	Fits Big Wheel model	981149	229.99	B
		Nickel Pipe	Fits Big Wheel model	981150	229.99	B
		Silencer	Fits Big Wheel model	981152	119.99	B
RM 250	04-08	Works Pipe		981147	229.99	B
		Nickel Pipe		981148	229.99	B
		Silencer		981151	119.99	B
YAMAHA						
YZ 85	02-13	Works Pipe	Fits Big Wheel model	981155	229.99	B
		Nickel Pipe	Fits Big Wheel model	981156	229.99	B
		Silencer	Fits Big Wheel model	981158	119.99	B
YZ 250	02-13	Works Pipe		981153	229.99	B
		Nickel Pipe		981154	229.99	B
		Silencer		981157	119.99	B



981007



981010

2-STROKE EXHAUST PARTS

DESCRIPTION	PART #		
Silencer Packing Kit (Includes 4 Allen Screws)	981007	15.99	B
10/32 Allen Silencer Screws (4 pack)	981010	5.00	B
MX2 Silencer Decal	981002	6.99	B